

### ENGINE DATA

Engine		Bore x Stroke mm. mm. (in.) (in.)	Capacity c.c. (cu. in.)	B.h.p. @ R.p.m.	Ignition Timing B.T.D.C.	Sump Capacity Pints	Fuel Tank Capacity Gallons
Type	Mk. No.						
407H	7 & 7/1	50 x 38 (1.97) x (1.5)	75 (4.58)	1.3 @ 3,600	$\frac{3}{16}$ in.	1	$\frac{1}{4}$
409H	9	55 x 38 (2.17) x (1.5)	90 (5.49)	1.27 @ 3,200	$\frac{3}{16}$ in.	1	$\frac{1}{4}$
410H-2	10/2	50 x 50 (1.97) x (1.97)	98 (6.0)	1.3 @ 2,800 1.6 @ 3,400	$\frac{3}{16}$ in.	1	$\frac{1}{2}$
412H-2	12/2	55 x 50 (2.17) x (1.97)	120 (7.32)	1.5 @ 2,800 1.95 @ 3,400	$\frac{3}{16}$ in.	1	$\frac{1}{2}$
415H-2	15/2	63 x 47 (2.5) x (1.85)	147 (8.97)	3.0 @ 3,600	$\frac{1}{8}$ in.	1	$\frac{1}{2}$
420H	20	63 x 67 (2.5) x (2.63)	208 (12.69)	2.5 @ 2,500 2.7 @ 3,000	$\frac{3}{16}$ in.	2	1
425H	25	70 x 67 (2.76) x (2.63)	256 (15.62)	3.0 @ 2,500 3.4 @ 3,000	$\frac{3}{16}$ in.	2	1
440H	40	78 x 82 (3.07) x (3.23)	395 (24.10)	4.2 @ 2,150 4.6 @ 2,600	$\frac{1}{8}$ in.	4 $\frac{1}{4}$	1